# Targets for Studying the Equation-of-State

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Microinterferograms of base plate surface



### after pressing

## 3D - image of a surface of a step with height 11.2 microns



3D images of steps on Al foil, made by means of two-level matrixes

with the mean plane widths 100 mkm and step heights:



a) 9.7 mkm and 16.5 mkm, b) 7.4 mkm and 6 mkm, c) 3 mkm and 10 mkm

Interferogram received on microinterferometer MII-4,

two-level target AI and Cu steps (7 and 5 microns) on a Cu base plate (thickness 40 microns)



#### Surface structures measured with a AFM mm $\mu m$ the copper film nmμm μm n the lead film

Interference fringes measured with microinterferometer MII-4 on a surface of a aluminum layer 12,6 microns thickness, deposited on

#### a glass substrate



#### polished NaCl substrate



Surface profile of an aluminum layer thickness 12,6 microns on NaCl substrate, measured with AFM.



A three-stage target (region of steps) The image is received in scanning interferometer.



Steps from left to right with height 8.3, 9.2, 6.7 mkm and roughnesses ~0.1, ~0.35-0.4, ~0.5, ~0.6 mkm

The images of a two-level targets measured with scanning interferometer



Height of Cu step is 6.0 mkm, Height of Al step is 8.2 mkm, Distance between them is 73 ±3 mkm, Roughnesses of Al base plate is ~0.04-0.05 mkm (outside of a scratch, possibly left at mask installation), Roughness of a Cu layer is ~0.02 mkm, Roughness of a Al layer is ~0.07 - 0.1 mkm.



Height of Cu step is 6.4 mkm, Height of Al step is 7.8 mkm, Distance between them is 86±5 mkm, Roughnesses of a base plate is ~0.15-0.2 mkm Roughness of a Cu layer is ~0.03 - 0.04 mkm, Roughness of a Al layer is ~0.15 - 0.2 mkm.



#### Measurements of film thickness by X-ray spectral methods.



Dependence of a relative error for film thickness measurement by fluorescent and absorptive methods Measurements of film thickness by X-ray spectral methods.



The scheme of film parameters measurements by X-ray absorptive and fluorescent methods



#### Measurements of film thickness by X-ray spectral methods.

#### Relative intensity



Fluorescence intensity of lead film (the top curve) and copper mandrel (the bottom curve) in various points of scanning (excitation from a lead film).

#### Measurement of film thickness with alpha-spectrometry method



Instrumental spectra at copper film measurement

Now the following methods are applied for EOS-targets manufacturing:

Pressing of industrial aluminum foil has enabled to reduce size of a surface roughness from 0.5-0.7 mkm down to 0.1-0.2 mkm;

□ Surface polishing for copper industrial foil permits to receive base plates with surface roughness 0.05 mkm;

Pressing method has enabled to produce single-and multistage targets from a homogeneous material, aluminum or copper, with surface roughness less than 0.1-0.05 mkm and with width of a transition zone for steps no more than 3 mkm;

□ The vacuum sputtering method at corresponding processing of the base plate surface gave the possibility to make copper and lead steps with a root-mean-square roughness of a surface 10 nm and 80 nm accordingly, and with transitive zone width no more than 10 mkm;

❑ We succeeded in sputtering deposition films of aluminum with 10 mkm thickness and rms-roughness of surface 50-70 nm, using the crucible evaporator and corresponding substrate processing;

Developments of measuring methods enable to register the parameters of targets with sufficient accuracy:

□ Using of industrial white light optical interferometer MII-4 permits to measure step height up to 10 mkm with an accuracy of 0.05 mkm and with lateral resolution about 0.4 mkm. On the basis of this device the scanning white light interferometer has been created. It enables to receive the 3D image of surface structure in the field-of-view 150x190 mkm<sup>2</sup> and to measure step height up to 50 mkm with an accuracy of 100 nm;

Development of X-ray - spectral methods has enabled to measure film thickness with accuracy of 1-2 %, and to build by scanning a one-dimensional profile of layer thickness for films with various element structure;

 $\Box$   $\alpha$ -spectrometry method permits to receive qualitative value of film thickness heterogeneity on the chosen area of a target;

□ Use of an industrial atomic-power microscope enables to receive 3D image of a film surface with accuracy of 1 Å and the lateral resolution 1-10 nm. Measuring of surface with a height step up to 5 mkm is possible.



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